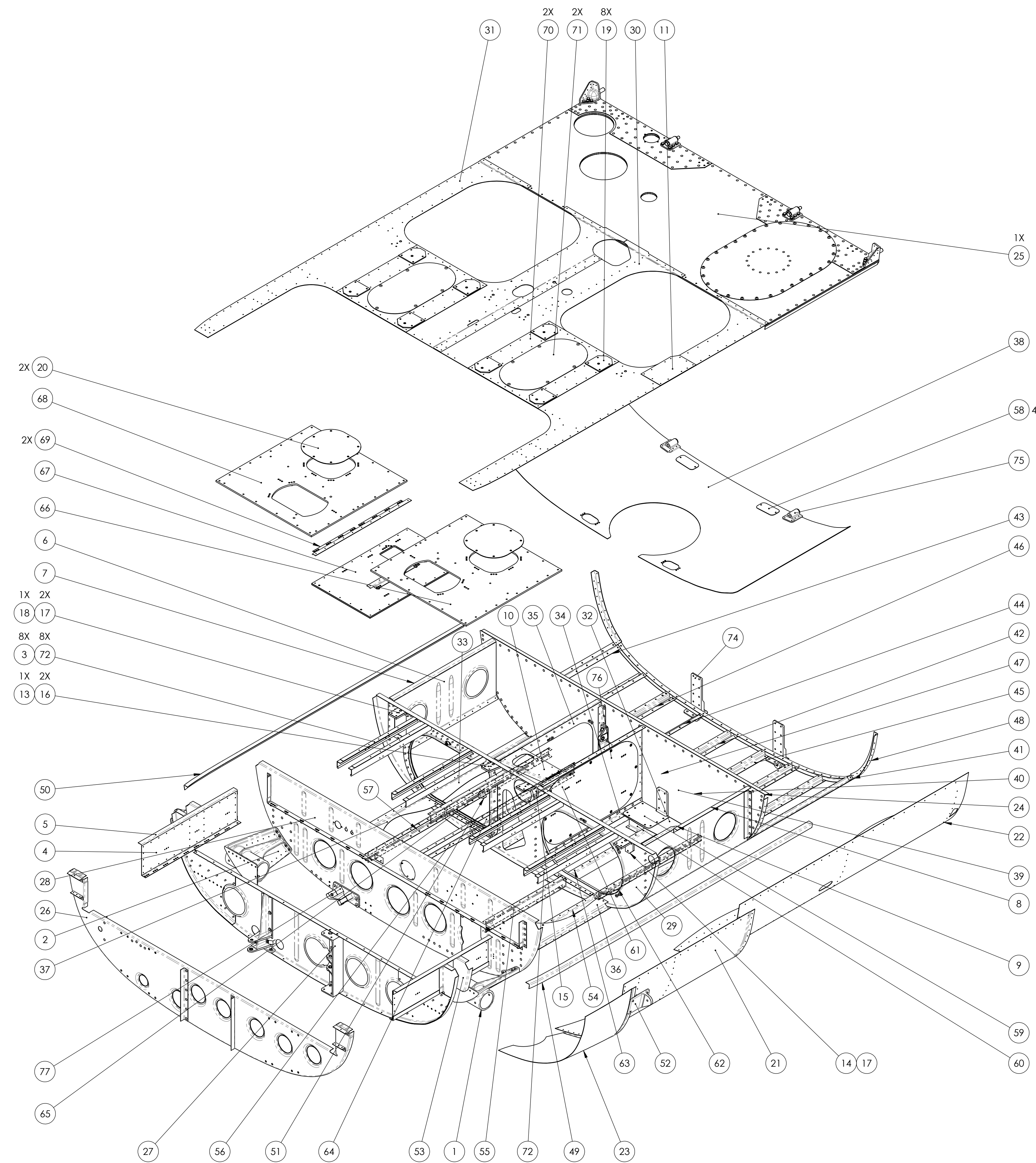


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	REDRAWN IN CAD	3/25/2017	BGC



FIND NO.	QTY.	PART NUMBER	DESCRIPTION	DIAMETER	THICKNESS	MATERIAL	COMPL. SPEC.
38	1	S11-20-3525	PANEL, FUEL CELL SHIELD, FUSELAGE TUB	N/A	.062	ALUMINUM ALLOY	2024-T3
37	1	S11-20-3518-2	FLOOR PANEL, RIGHT HAND, STATION 42.0 - 58.0	N/A	.040	ALUMINUM ALLOY	2024-T3
36	1	S11-20-3518-1	FLOOR PANEL, LEFT HAND, STATION 42.0 - 58.0	N/A	.040	ALUMINUM ALLOY	2024-T3
35	1	S11-20-3517-2	BEAM ASSEMBLY, RIGHT HAND, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	N/A	N/A	N/A
34	1	S11-20-3517-1	BEAM ASSEMBLY, LEFT HAND, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	N/A	N/A	N/A
33	1	S11-20-3514-6	FLOOR PANEL, LEFT HAND, STATION 58.0 - 75.5	N/A	.040	ALUMINUM ALLOY	2024-T3
32	1	S11-20-3514-5	FLOOR PANEL, LEFT HAND, STATION 58.0 - 75.5	N/A	.040	ALUMINUM ALLOY	2024-T3
31	1	S11-20-3512-2	FLOOR PANEL, RIGHT HAND, FUSELAGE TUB, STATION 21.63 - 79.25	N/A	.051	ALUMINUM ALLOY	2024-T3
30	1	S11-20-3512-1	FLOOR PANEL, LEFT HAND, FUSELAGE TUB, STATION 21.63 - 79.25	N/A	.051	ALUMINUM ALLOY	2024-T3
29	1	S11-20-3511	FRAME ASSEMBLY, FUSELAGE TUB, STATION 58.0	N/A	N/A	N/A	N/A
28	1	S11-20-3510	FRAME ASSEMBLY, FUSELAGE TUB, STATION 42.0	SUB-ASSEMBLY	SUB-ASSEMBLY	SUB-ASSEMBLY	SUB-ASSEMBLY
27	1	S11-20-3509	FRAME ASSEMBLY, FUSELAGE TUB, STATION 33.0	N/A	N/A	N/A	N/A
26	1	S11-20-3508	FRAME ASSEMBLY, FUSELAGE TUB, STATION 23.0	N/A	N/A	N/A	N/A
25	1	S11-20-3505	FLOOR ASSEMBLY, FUSELAGE, STATION 78.56 - 101.0	N/A	N/A	N/A	N/A
24	1	S11-20-3504	BULKHEAD ASSEMBLY, FUSELAGE TUB, STATION 78.5	N/A	N/A	N/A	N/A
23	1	S11-20-3500-3	SKIN, OUTER, STATION 23.00 - 58.00	N/A	.040	ALUMINUM ALLOY	2024-T3
22	1	S11-20-3500-2	SKIN, OUTER, STATION 57.25 - 97.38	N/A	.040	ALUMINUM ALLOY	2024-T3
21	1	S11-20-3500-1	SKIN, OUTER, STATION 23.00 - 58.00	N/A	.040	ALUMINUM ALLOY	2024-T3
20	2	S11-20-3388	COVER, FUSELAGE FLOOR, NOSE SECTION	N/A	.064	ALUMINUM ALLOY	2024-T3
19	8	S11-20-3360-2	PLATE, FUSELAGE CENTER SECTION, STATION 55.53	N/A	.125	ALUMINUM ALLOY	2024-T3
18	1	S11-20-3329-6	ANGLE, TUB SAFETY BELT	N/A	N/A	ALUMINUM ALLOY	2024-T3
17	2	S11-20-3329-5	SHIM PLATE, ANGLE, TUB SAFETY BELT	N/A	.040	ALUMINUM ALLOY	2024-T3
16	2	S11-20-3329-4	SHIM PLATE, ANGLE, TUB SAFETY BELT	N/A	.040	ALUMINUM ALLOY	2024-T3
15	1	S11-20-3329-3	ANGLE, TUB SAFETY BELT	N/A	N/A	ALUMINUM ALLOY	2024-T3
14	1	S11-20-3329-2	ANGLE, TUB SAFETY BELT	N/A	N/A	ALUMINUM ALLOY	2024-T3
13	1	S11-20-3329-1	ANGLE, TUB SAFETY BELT	N/A	N/A	ALUMINUM ALLOY	2024-T3
12	1	S11-20-3303-2	ANGLE, FUSELAGE BEAM ATTACH, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
11	1	S11-20-3286	DOUBLER, FUSELAGE, LOWER CABIN, COLLECTIVE	N/A	.040	ALUMINUM ALLOY	6061-16
10	1	S11-20-3280	CHANNEL, FUSELAGE MAIN FITCH STICK BRACKET	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
9	1	S11-20-3269-4	ANGLE, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
8	1	S11-20-3269-3	ANGLE, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
7	1	S11-20-3269-2	ANGLE, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
6	2	S11-20-3269-1	PANEL, FUSELAGE TUB, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
5	4	S11-20-3265-2	ANGLE, WEB SHEET SUPPORT, STATION 23.0 - 42.0	N/A	.040	ALUMINUM ALLOY	2024-T3
4	2	S11-20-3265-1	SHEET, WEB, STATION 23.0 - 42.0	N/A	.040	ALUMINUM ALLOY	2024-T3
3	8	S11-20-3263	ANGLE, FUSELAGE CENTER SECTION	N/A	N/A	ALUMINUM ALLOY	2024-T3
2	1	S11-20-3219-2	FITTING, NOSE WHEEL, FUSELAGE TUB STATION 33.0 & 42.0	N/A	N/A	ALUMINUM ALLOY	2024-T3
1	1	S11-20-3219-1	FITTING, NOSE WHEEL, FUSELAGE TUB STATION 33.0 & 42.0	N/A	N/A	ALUMINUM ALLOY	2024-T3

FIND NO.	QTY.	PART NUMBER	DESCRIPTION	DIAMETER	THICKNESS	MATERIAL	COMPL. SPEC.
77	1	S11-40-4560	BRACKET ASSEMBLY, PULLEY MOUNTING, YAW CONTROL	N/A	N/A	N/A	N/A
76	1	S11-40-2130	BRACKET ASSEMBLY, MOUNTING, FLIGHT CONTROLS, AZIMUTH CONTROLS	N/A	N/A	N/A	N/A
75	2	S11-30-1205	FITTING, POWERPLATE, ENGINE SUPPORT	N/A	N/A	ALUMINUM ALLOY	2024-T3
74	2	S11-25-2202-2	FITTING ASSEMBLY, MAIN LANDING GEAR, LEFT	N/A	N/A	N/A	N/A
73	2	S11-25-2202-1	FITTING ASSEMBLY, MAIN LANDING GEAR, RIGHT	N/A	N/A	N/A	N/A
72	8	S11-20-3626	SPACER, FUSELAGE TUB ASSEMBLY, STATION 42.0 - 58.0	N/A	.040	ALUMINUM ALLOY	2024-T3
71	2	S11-20-3608	COVER ASSEMBLY, FUSELAGE CENTER SECTION	N/A	N/A	N/A	N/A
70	2	S11-20-3607	DOUBLER, FUSELAGE, CENTER SECTION	N/A	.040	ALUMINUM ALLOY	2024-T3
69	2	S11-20-3602	STIFFENER ASSEMBLY, FUSELAGE, STATION 23.0 - 42.0	N/A	N/A	N/A	N/A
68	1	S11-20-3600-3	FLOOR PANEL ASSEMBLY, FUSELAGE, RIGHT, STATION 23.0 - 42.0	N/A	.732	PLYMETAL	N/A
67	1	S11-20-3600-2	FLOOR PANEL ASSEMBLY, FUSELAGE, CENTER, STATION 23.0 - 42.0	N/A	.732	PLYMETAL	N/A
66	1	S11-20-3600-1	FLOOR PANEL ASSEMBLY, FUSELAGE, LEFT, STATION 23.0 - 42.0	N/A	.732	LAMINATED YELLOW POPPLAR	N/A
65	1	S11-20-3595	CHANNEL, BLR 15.78, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
64	1	S11-20-3594	CHANNEL, BLR 9.38, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY	2024-T3
63	1	S11-20-3593	CHANNEL, BLR 9.53, STATION 58.0 - 78.5	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
62	1	S11-20-3592	CHANNEL, BLR 15.78, STATION 58.0 - 78.5	N/A	.04	ALUMINUM ALLOY	2024-T3
61	1	S11-20-3591-2	SUPPORT, FUSELAGE TUB, RIGHT HAND, STATION 74.0	N/A	.040	ALUMINUM ALLOY	2024-T3
60	1	S11-20-3591-1	SUPPORT, FUSELAGE TUB, LEFT HAND, STATION 74.0	N/A	.040	ALUMINUM ALLOY	2024-T3
59	2	S11-20-3588	COVER, FLOOR ACCESS HOLE, FUSELAGE TUB	N/A	.040	ALUMINUM ALLOY	2024-T3
58	4	S11-20-3587	PLATE, FUSELAGE CENTER SECTION, LOWER PANEL	N/A	.053	ALUMINUM ALLOY	2024-T3
57	1	S11-20-3571	CHANNEL, FUSELAGE TUB	N/A	.040	ALUMINUM ALLOY	2024-T3
56	1	S11-20-3570	CHANNEL, FUSELAGE TUB, STATIONS 42.0 - 58.0	N/A	.04	ALUMINUM ALLOY	2024-T3
55	1	S11-20-3569	CHANNEL, FUSELAGE TUB	N/A	.040	ALUMINUM ALLOY	2024-T3
54	1	S11-20-3568	CHANNEL, FUSELAGE TUB	N/A	.040	ALUMINUM ALLOY	2024-T3
53	2	S11-20-3567-2	FORMER, FUSELAGE, RIGHT HAND, STATION 34.93	N/A	.040	ALUMINUM ALLOY	2024-T3
52	2	S11-20-3566-2	FITTING, FUSELAGE, STATION 34.63, RIGHT HAND	N/A	N/A	ALUMINUM ALLOY	2024-T3
51	1	S11-20-3563	CHANNEL ASSEMBLY, FUSELAGE FRICTION BAR SUPPORT	N/A	N/A	N/A	N/A
50	1	S11-20-3562-2	ANGLE, FUSELAGE, NOSE SECTION, STATION 23.0 - 78.5	N/A	.04	ALUMINUM ALLOY	2024-10
49	1	S11-20-3562-1	ANGLE, FUSELAGE, NOSE SECTION, STATION 23.0 - 78.5	N/A	.04	ALUMINUM ALLOY	2024-10
48	2	S11-20-3550-2	ANGLE, FUSELAGE TUB, STATIONS 78.5 & 101.0	N/A	.051	ALUMINUM ALLOY SHEET	2024-T3
47	1	S11-20-3533	RING, FUSELAGE, STATION 84.93	N/A	.040	ALUMINUM ALLOY	2024-O
46	2	S11-20-3531	STIFFENER, FUSELAGE CENTER SECTION, STATION 78.5 - 101.0	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
45	1	S11-20-3530-3	STIFFENER, FUSELAGE CENTER SECTION, STATION 78.5 - 101.0	N/A	.040	ALUMINUM ALLOY	2024-T3
44	1	S11-20-3530-2	STIFFENER, FUSELAGE CENTER SECTION, STATION 78.5 - 101.0	N/A	.040	ALUMINUM ALLOY	2024-T3
43	4	S11-20-3530-1	STIFFENER, FUSELAGE CENTER SECTION, STATION 78.5 - 101.0	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
42	1	S11-20-3529	STIFFENER, FUSELAGE CENTER SECTION, STATION 78.5 - 101.0	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
41	1	S11-20-3528	CHANNEL, FUSELAGE CENTER SECTION, LOWER PANEL	N/A	.040	ALUMINUM ALLOY SHEET	2024-T3
40	1	S11-20-3527	RING, FUSELAGE, CENTER SECTION LOWER PANEL	N/A	.040	ALUMINUM ALLOY	2024-T3
39	1	S11-20-3526	WELL, FUSELAGE, CENTER SECTION LOWER PANEL	N/A	.053	LECORNE PLASTIC	N/A

NOTE:
1. APPLIES TO BOTH THE ICS40 AND LS7 HELICOPTER.

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CHECKED: BGC	APPROVED: BGC	DATE: 3/25/2017	TITLE: LOWER CABIN ASSEMBLY	REV: A	SIZE: DWG NO. E	SCALE: 1:8
SHEET: 11-01-1500-K	300L/300S	USED ON: NEXT ASSY	APPLICATION:	WEIGHT: 02	SHEET 1 OF 1	